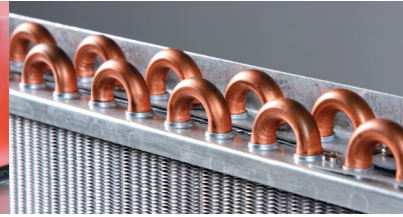
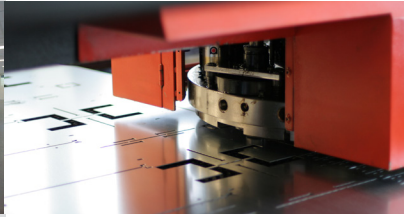


Synthetic lubricant



PRODUCT INFORMATION FLYER

### Description

Milform 20 Stamping Lubricant is a combination of extreme pressure and boundary additives for fin stamping and collar drawing in the air conditioning and heat transfer industries.

### Application

Milform 20 Stamping Lubricant is used on aluminium fin lines for air conditioning fin manufacturing for evaporator and condenser coils.

Milform 20 Stamping Lubricant is used as received and can be applied by immersion or spray methods.

Milform 20 is used on progressive dies producing plate/fin evaporator refrigerant plates and tube sheets.

### Features and benefits

- Good die and tool life.
- Pre-tested on aluminium fin lines world-wide.
- High lubricity and wettability for drawing aluminium sheetstock.
- Easily cleaned off with Cimclean<sup>®</sup> or other aqueous cleaners.
- Safe on all aluminium and aluminium alloys.
- Economical – End use cost.

## Methods of Application

Milform 20 Stamping Lubricant is used as received.

## Recommended starting concentration

Appearance	Clear light yellow Liquid
Odour	Slight petroleum like
Specific gravity	0.898 at 20°C (68°F)
Viscosity	22.85 cSt @ 37.5°C
Density	0.896 kg/Litre

Above figures are typical of those obtained with normal production tolerance and do not constitute a specification.

## Handling and storage

Keep at temperatures between 5°C and 35°C in original container.

## Packaging type

25, 200, 1.000 litre and bulk (on request).

## Safety Data Sheet

The Safety Data Sheet should be consulted for specific information and information on Health, Safety and Environmental matters when handling this product.



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